

Air Dryer Maintenance Kits



Routine Maintenance Kits

PUREGAS recommends maintenance every 6 months to ensure the highest level of reliability and lowest lifecycle costs.

Current Model Air Dryers

P20KW & P30KW



Includes water filters, tower inlet filters, o-ring for water bowl, heat exchanger filters, and compressor intake filter.

Part No.
P011240

P10KW & P15KW



Includes water filters, cabinet intake filters, o-ring for water bowl, and compressor intake filter.

Part No.
P011297

P6500W



Includes cabinet intake filter, compressor intake filters, exhaust mufflers.

Part No.
P011766

P4200W Series (Model with removable front panel)



Includes cabinet intake filter, compressor air intake filter, and purge muffler.

Part No.
P012314

P4200WPM



Includes cabinet intake filter, compressor intake filter, exhaust muffler.

Part No.
P011643

P1500W Series



Includes cabinet intake filter, compressor intake filter, and humidity element.

Part No.
P011910

P550W Series



Includes cabinet intake filter, compressor intake filter, and humidity element.

Part No.
P011798

Previous Model Air Dryers

P20000D & P30000D



Includes water filter, tower inlet filters, o-ring for water bowl, heat exchanger filters, compressor air intake filter, and humidity sensor.

Part No.
P08656

P10000DCO & P15000DCO



Includes water filter, cabinet intake filters, o-ring for water bowl, compressor air intake filter, and humidity sensor.

Part No.
P07586

P4200W (Model with swing-open door)



Includes cabinet intake filter, compressor intake filter, and humidity element.




Part No.
P011799





Air Dryer Maintenance Kits

PUREGAS recommends the following maintenance kits be installed at predetermined compressor run time intervals. Our "W" Series Air Dryers will notify you when they have reached 8,000 hours of operation, making it easy for you to maintain your Air Dryers.

8,000 Hour Maintenance Kits

P6500W  <p>Includes heatless dryer maintenance kits and compressor maintenance kits.</p>	Part No.
	P011813
P4200WPM  <p>Includes compressor maintenance kit and heatless dryer maintenance kit.</p>	Part No.
	P011763
P550W Series  <p>Includes compressor maintenance kit and heatless dryer maintenance kit.</p>	Part No.
	P011673


P4200W Series  <p>Includes compressor maintenance kit and heatless dryer maintenance kit.</p>	Part No.
	P011471
P1500W Series  <p>Includes compressor maintenance kit and heatless dryer maintenance kit.</p>	Part No.
	P012252


16,000 Hour Maintenance Kits

P6500W  <p>Includes compressor maintenance kits, heatless dryer maintenance kits, and humitters.</p>	Part No.
	P011814

P4200WPM  <p>Includes compressor maintenance kit, heatless dryer maintenance kit, and humitter.</p>	Part No.
	P011797

Heatless Dryer Maintenance Kits

ASCO Valves  <p>Includes solenoid cores, core tubes and o-rings, check springs, check balls, o-rings for desiccant tower, o-rings for orifice. .</p>	Part No.
	P200499

SKINNER Valves  <p>Includes solenoid cores, core tubes and o-rings, check springs, check balls, o-rings for desiccant tower, o-rings for orifice.</p>	Part No.
	P200499S

Annual Maintenance Kits for Previous Model Air Dryers

P4200DCO Series



Includes pressure switch grease, cabinet air filter, compressor maintenance kit, and humidity sensor.

Part No.
P07511

P4200STD3



Includes compressor maintenance kit and humidity sensor.

Part No.
P07584

P16000D & P24000D



Includes heat exchanger filters, water filters, tower inlet filters, o-ring for water bowl, compressor air intake filters, and humidity sensor.

Part No.
P07587

P05000D & P06500D



Includes pressure switch grease, compressor maintenance kits, and humidity sensors.

Part No.
P07589

Compressor Maintenance Kits

1/6 HP Compressors (Piston)

Part No. **P4323**

Includes manifold sleeve, felt filter, head gasket, outlet valve, valve plate, inlet valve, cylinder gasket, piston ring, piston seal, and rider ring.

1/6 HP Compressors (Rocker)

Part No. **P011030**

Includes head o-ring, valve retainer, leaf valve, cylinder o-ring, cylinder, retainer screw, piston cup.

1/4 & 1/3 HP Compressors (Piston)

Part No. **P4442**

Includes manifold sleeve, felt filter, head gasket, outlet valve, valve plate, inlet valve, cylinder gasket, piston ring, piston seal, and rider ring.

1/3 HP Compressors (Rocker)

Part No. **P011661**

Includes head o-rings, felt filter, valve retainers, leaf valves, cylinder o-rings, cylinders, piston cups.

1/2 & 3/4 HP Compressors (Piston)

Part No. **P3865**

Includes manifold sleeve, felt filter, head gasket, outlet valve, valve plate, inlet valve, cylinder gasket, piston ring, piston seal, and rider ring.

3/4 HP Compressors (Rocker)

Part No. **P010491**

Includes head o-rings, valve retainers, leaf valves, cylinder o-rings, cylinders, retaining screws, piston cups.

1-1/2 to 3 HP Compressors (Piston)

Part No. **P07102**

Includes manifold sleeve, felt filter, head gasket, outlet valve, valve plate, inlet valve, cylinder gasket, piston ring, piston seal, and rider ring.